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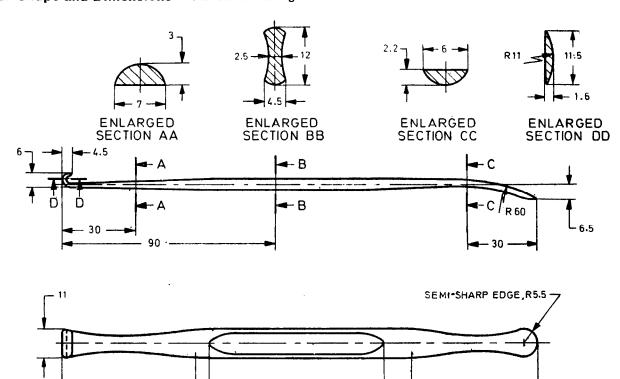




Indian Standard

SPECIFICATION FOR RETRACTOR, PILLAR, ANTERIOR AND TONSIL ENUCLEATOR, MOLLISON'S PATTERN

- 1. Scope Dimensional and other requirements for Mollison's pattern semi-sharp anterior pillar retractor and tonsil enucleator used in ENT surgery.
- 2. Shape and Dimensions As shown in Fig. 1.



All dimensions in millimetres.

- 200

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FIG. 1 RETRACTOR, PILLAR, ANTERIOR AND TONSIL ENUCLEATOR, MOLLISON'S PATTERN

- 2.1 A deviation of ± 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.

4. Workmanship and Finish

- 4.1 The surfaces of the instrument shall be free from burrs, pits, cracks and other defects and shall be finished smooth.
- 4.2 The edges shall be even. They shall be rounded except the cutting edge which shall be semi-sharp. The cutting edge shall not incise the skin.
- 4.3 The instrument shall be soundly forged and balanced on its central line.
- 4.4 The instrument shall be passivated and polished bright.

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- 5. Heat Treatment The instrument shall be uniformly hardened and tempered to a hardness of 430 to 450 HV.
- 6. Corrosion Resistance Test Test the instrument as prescribed in IS:7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. It shall show no sign of corrosion after the test.
- 7. Marking Each instrument shall be marked with the manufacturer's name, initials or recognized trade-mark.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing The instruments shall be wrapped in moisture-proof paper or packed in polyethylene bags, using suitable cushioning material like folded tissue paper, and shall then be packed in individual cartons; or shall be packed as agreed to between the purchaser and the supplier.